



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBST2120
Job Sheet 173259



Part No: RBST2120

Job Qty: 1 ea

Part Name: Drill Press Tri-Roller Staking Tool



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/27/18

Job Tracking No:

Due Date: 4/10/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: RBST2100 REV.7 IPP REV:A 18.01.31 NEW ISSUE JFC VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		4/9/18	0.00	0.00	Start Up Small Fab-2		MLL
110	Small Fab	1 pcs		4/10/18	0.00	1.00	Small Fab-3		MLL
120	QC	1 pcs		4/10/18	0.00	0.00	QC5		SB
130	Packaging	1 pcs		4/10/18	0.00	0.00	Packaging3-1		Smrs
140	QC21-SA	1 Ea		4/10/18	0.00	0.00	QC21		

GA

Part Op 110 - Assemble as per DWG. Sheet 1
Descriptions:

DAS
21
9-80

APR 13 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
97705A406	Screw 8-32 X 1/4 S.S. (McMaster)	1 Ea (1 ea)	90-Start up Operation	
RBST2120-1	Roller Fixture	1 Ea (1 ea)	90-Start up Operation	5053752
RBST2120-11	Primary Seat	1 Ea (1 ea)	90-Start up Operation	5054646
RBST2120-13	Secondary Seat	1 Ea (1 ea)	90-Start up Operation	5054654
RBST2120-15	Locating Pin	2 Ea (2 ea)	90-Start up Operation	5058989
RBST2120-3	Retainer	1 Ea (1 ea)	90-Start up Operation	5054810
RBST2120-5	Roller	3 Ea (3 ea)	90-Start up Operation	5058505
RBST2120-7	Guide	1 Ea (1 ea)	90-Start up Operation	5043559
RBST2120-9	Pin	1 Ea (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	97705A406	1	17	0
	RBST2120-1	1	0	0
	RBST2120-11	1	0	0
	RBST2120-13	1	0	0
	RBST2120-15	2	0	0
	RBST2120-3	1	0	0
	RBST2120-5	3	0	0
	RBST2120-7	1	0	0
	RBST2120-9	1	4	0

Part Specifications

QA Closed: _____ Date: _____

Work Order update only

Work Order: _____		DISPOSITION		AGAINST DEPARTMENT/PROCESS	
Part No. _____		Rework ☐	Skid-tube ☐	Water Jet ☐ Engineering ☐	
NCR No. _____		Scrap ☐	Machining ☐		
		Use-as-is ☐	Thermoforming ☐		
		Suspected Unapproved ☐	Large Fab ☐		
Date : _____	Step #: _____	QTY Effect _____			
Description Work Order Deviation					
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐ Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Ci ☐ Set-up ☐ BOM/Route ☐ Broken/Damaged ☐ Inspection Inco ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions In ☐ Drill Holes ☐ OTHER : ☐					

Specifications could not be found.

Plex 2/27/18 12:56 PM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					